

# ELECTRA KOKO TAWA

NOIDA-INDIA | www.electrawelding.com India's Leading Manufacturers of Heavy Industrial Welding Equipments Since 1996

Ensure the product carries the KOKO-TAWA brand before purchasing any ELECTRA product.



### Model: KOKO-TAWA MIG-375K SYNERGIC

Synergic MIG Welding Machine with Inbuilt Wire Feeder & 100% Duty Cycle

The KOKO TAWA MIG-375K is a highperformance Synergic MIG/MAG Welding Machine designed with a powerful inbuilt wire feeder, engineered for superior arc stability, userfriendly operation, and unmatched durability in demanding industrial environments.

Built with KOKO-TAWA Japanese IGBT technology, this machine delivers 375A @ 100% duty cycle, ensuring continuous, reliable operation for long-duration welding tasks. With intelligent synergic controls and full compatibility with a wide range of materials and wire types, the AUTOMIG-375K is ideal for automotive welding, shipbuilding, heavy fabrication, and plant maintenance.

- 375A @ 100% Duty Cycle Built for industrial productivity
- Advanced Synergic Technology Auto-adjusts voltage for precision arc control
- Inbuilt Wire Feeder Reduces clutter, improves workflow
- Digital IGBT Platform Enhanced efficiency and stable output
- Multi-Material Compatibility Welds SS, MS, Aluminum, and more
- Built-in Pulse & Spot Welding Modes For precision weld quality
- Spot Welding with Adjustable Time
- 2T / 4T / Special 4T modes for operator convenience

### **Precise Parameter Control**

- Encoder knobs for fine current and voltage control
- LED digital display for real-time parameter monitoring
- Save & Recall function for repetitive job memory
- Clear error diagnostics for user safety and efficiency

#### **Robust Design**

- Rugged metal casing with corrosion-resistant paint
- Built-in industrial wheels for workshop and site mobility

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**FOR QUERIES:** 

CALL: 9810029167 | 9971717888 EMAIL: sales@electrawelding.com FOR TECHNICAL SUPPORT CALL: 9310029167 ELECTRA KOKO TAWA WELD (P) LTD.

NOIDA-INDIA UNIT: B-15 Sector-5 Noida Reg. Office: 39, Shradhanand Marg, Delhi-06



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- Compact footprint with integrated wire spool chamber
- Ideal for field and fabrication shop usage

### **Technical Specifications**

Parameter	KOKO-TAWA MIG-375K SYNERGIC
Output Current Range	30 – 375 A
Duty Cycle	100% at 375 A
Input Voltage	415V ±15%, 3 Phase, 50/60 Hz
Wire Feeder Type	Inbuilt 2-Roll Drive System (Enclosed)
Wire Drive	2-Roller Feeder Mechanism
Wire Size Compatibility	0.8 mm, 1.0 mm, 1.2 mm (MS, SS, Flux Core)
Output Voltage	15 – 36 V
Welding Process	MIG / MAG / FCAW
Synergic Control	Predefined parameters with digital fine-tuning
Wire Feed Speed	1.5 – 20.0 m/min
Cooling System	Fan-cooled
Power Factor	0.91
Efficiency	≥90%
Protection Class	IP21S
Insulation Class	Class H
Dimensions (L $\times$ W $\times$ H)	615 × 290 × 510 mm
Machine Weight	26.5 kg
Torch Connection	EURO Type
Digital Display	Yes – with synergic mode selection panel
Standards of Conformity	IEC 60974

#### **Safety & Protection**

- Over-voltage, under-voltage, and thermal overload protection
- Stable arc even under input voltage fluctuations
- Intelligent fan cooling for optimal thermal regulation

#### **Accessories Included**

- MIG Torch (24KD / 25AK)
- Earth Clamp with Cable (2.5 m)
- Gas Hose (2 m)

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- Built-in Wire Feeder with 2-Roller Drive
- CO<sub>2</sub> Regulator with Flow Meter and Gas Heater

#### **Applications**

- Automotive Assembly & Repair
- Heavy Structural Fabrication
- Railway Coach Welding
- Shipbuilding & Marine Welding
- General Workshop Fabrication
- Industrial Equipment Manufacturing

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